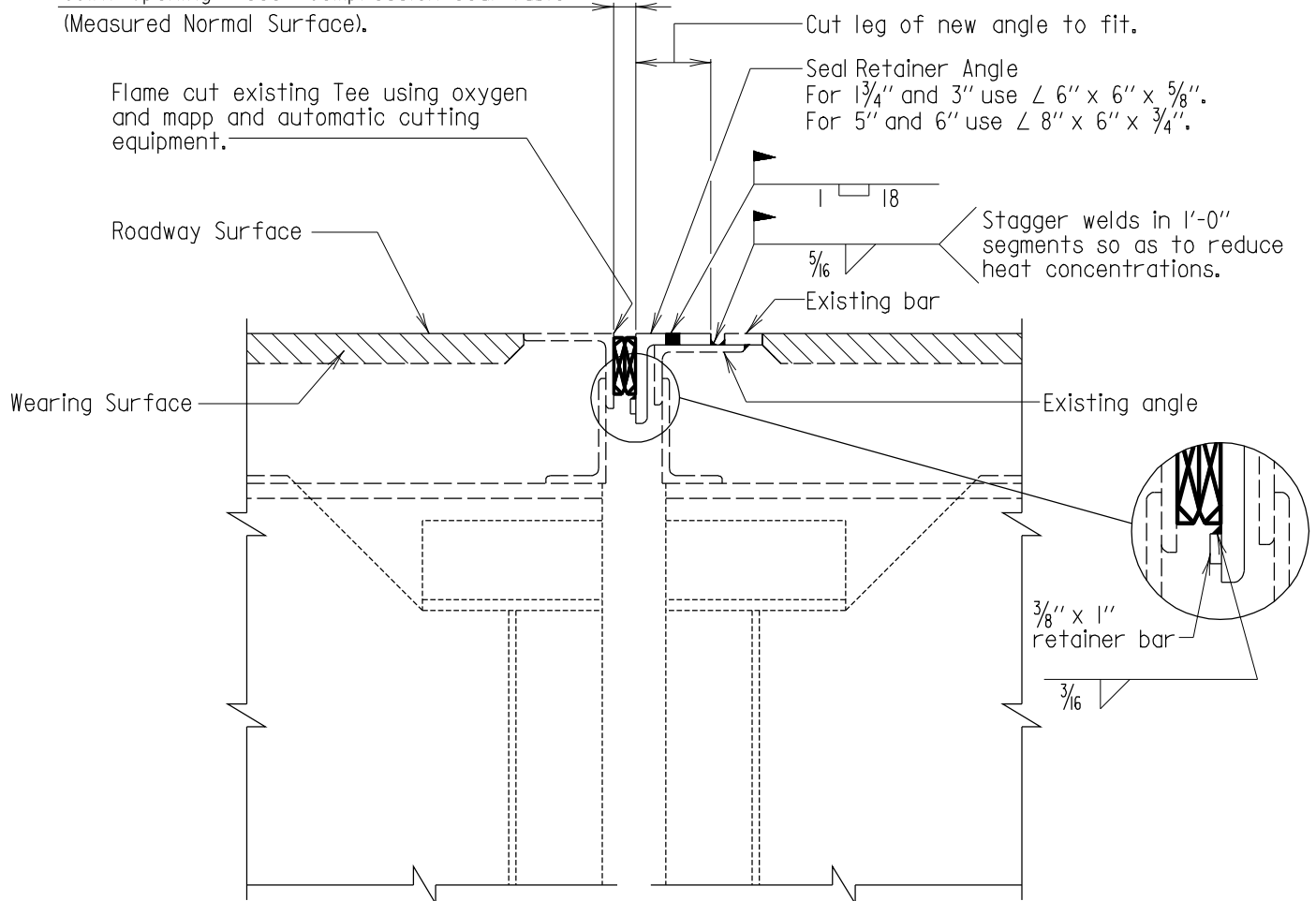


Joint Opening - See "Compression Seal Table"
(Measured Normal Surface).



SECTION
Scale: 1"=1'-0"

COMPRESSION SEAL TABLE							
Location	Uncompressed Seal Width	Joint Opening @					
		40°F	50°F	60°F	70°F	80°F	90°F
.	1 3/4"	.	.	1 1/8"	.	.	.
.	3"	.	.	1 5/16"	.	.	.
.	5"	.	.	3"	.	.	.
.	6"	.	.	3 5/8"	.	.	.
.

Note:

- 1.Existing Structure shown dashed.
- 2.Existing anchorage system for joint not shown.
- 3.Existing slabs to remain.
- 4.The 1 3/4" and 3" seals to be one piece for full length of seal (no joints).
- 5.The 5" and 6" seals may have one shop splice per joint, if the length of joint exceeds 50'. Splice shall be at least 15' from gutter line.

APPROVAL	
<i>E.S. Friedman</i> DIRECTOR	OFFICE OF BRIDGE DEVEL.
DATE: 1/6/78	
REVISIONS	
SHA	FHWA
9-24-96	.
11-17-97	.
FHWA APPROVAL	7-26-01
DATE: 1-31-78	1-7-02

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

MODIFIED EXISTING BRIDGE DECK
EXPANSION JOINT AT PIERS

STANDARD NO. BR-SS(7.05)-77-67

SHEET 1 OF 1